HOLDINGS
TECHNOLOGIES INNOVATIONS
Precision Engineered . Quality Driven . Rigidly Designed

HOLDINGS TECHNOLOGIES INNOVATIONS manufactures premium collets, carbide-lined guide bushings, and bar feeder collets under the brand HOLDINGS TECHNOLOGIES, leading the work-holding solutions industry.

01 **COLLETS**

02 **GUIDE BUSHES**

03 **FEED FINGERS**

04 **CUSTOMIZED COLLETS**

GRIPPING EXCELLENCE, DELIVERING PRECISION

AUTOMOTIVE
AEROSPACE
DEFENSE
MEDICAL
ELECTRONICS
PUEUMATICS
HYDRAULICS
HOME APPLIANCES

COLLETS - TAPERED FACE

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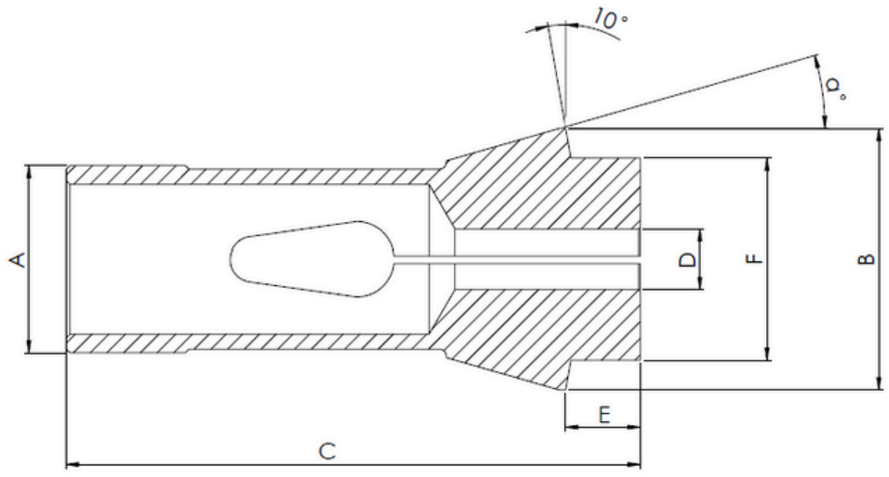
www.holdingsindia.com

COLLETS - TAPERED FACE

Holdings Technologies Innovations collets are precision-ground to exact sizes, guaranteeing the highest machining standards and providing exceptional performance in even the most demanding applications. Collets are available in both smooth and serrated. Round / Hexagon / Square /Profile options to meet various application needs.



Delivering precision and reliability where it matters most.

A Shaft - Ø B Head - Ø F Nose - Ø D Bore - Ø E Nose Length α° Taper Angle C Total Length

Part No.	ØA[mm]	ØB[mm]	ØF[mm]	E [mm]	C[mm]	K[degree]	Round	Hexagon	Square
HCA/901014	17.46	22	16	5	51	15°	13.5	11	9
HCA/22-71	22	30	21	6	55	15°	16.5	14	11
HCA/32-221	32	45	34	8	75	15°	26	22	18
HCA/35-94	35	48	38	8	80	15°	30	25	21
HCA/37-9087	37	44	38	5.7	91	16°	32	27	22
HCA/38-72	38.08	49	38	9	107.5	15°	32	27	22
HCA/42-99	42	55	42	9	94	15°	36	30	25
HCA/43-37	43	53	46	10	92	16°	38	33	27
HCA/43-9078	43	53	42	10	92	15°	35	30	25
HCA/48-38	48	54	44	10	100	15°	39	34	28
HCA/48-81	48	60	50	9	94	15°	42	36	29
HCA/48-9079	48	54	44	10	100	15°	41	35	29
HCA/58-355	58	70	60	9	94	15°	51	44	36
HCA/58-9046	58	70	60	9	94	15°	51	44	36
HCA/66-359	66	84	73	9	110	15°	59	48	39

PRODUCTS

COLLETS

Collets - Straight Face
Collets - Angular Face
Collets - Internal Thread
Collets - External Thread
Long Nose Collets - Tapered
Long Nose Collets - Straight
Collets - Sealed

GUIDE BUSHES

Drawn Type Guide Bush
Reinforced Shank Type Guide Bush
Traub
Magic Type
Special Guide Bushes - Customized

BAR FEEDER COLLETS

Finger Collets - Internal Thread
Finger Collets - External Thread
Finger Collets - Pin Type
Special Finger Collets - Customized

SPECIAL COLLETS

High Gripping Special Collets
Multi Spindle Collets
Internal Clamping Collets
Rotary Transfer / Hydromat Collets
Pick Up Collets
Special Collets

CUSTOMIZED SOLUTIONS

Draw Tubes
Collet Sleeves
Collet Springs
Cap Nuts
Carbide Bushes
Toggles

At Holdings Technologies Innovations, we've revolutionized special collet design to enhance precision and efficiency in manufacturing.

Our latest innovations utilize advanced materials and cutting edge engineering techniques, ensuring durability and optimized performance.

Designed to enhance grip and reduce vibration, ensuring exceptional machining precision and performance.

"Furthermore, our customizable design cater to a variety of machining applications, providing tailored solutions for our clients.

Note : All dimensions are provided in millimeters (mm).
We continually upgrade our products, so the specifications in the catalog are for reference only.
Manufacturer reserves the right to modify drawings, specifications, and dimensions without prior notice.

HOLDINGS™ TECHNOLOGIES
A brand of HOLDINGS TECHNOLOGIES INNOVATIONS