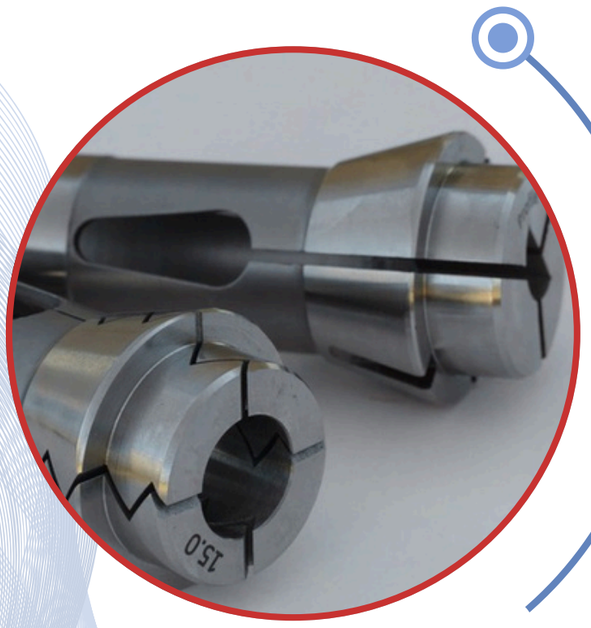
HOLDINGS
TECHNOLOGIES INNOVATIONS
Precision Engineered . Quality Driven . Rigidly Designed

HOLDINGS TECHNOLOGIES INNOVATIONS manufactures premium collets, carbide-lined guide bushings, and bar feeder collets under the brand HOLDINGS TECHNOLOGIES, leading the work-holding solutions industry.

01 **COLLETS**



02 **GUIDE BUSHES**

03 **FEED FINGERS**

04 **CUSTOMIZED COLLETS**

AUTOMOTIVE
AEROSPACE
DEFENSE
MEDICAL
ELECTRONICS
PUEUMATICS
HYDRAULICS
HOME APPLIANCES

COLLETS - STRAIGHT FACE

**GRIPPING EXCELLENCE,
DELIVERING PRECISION**

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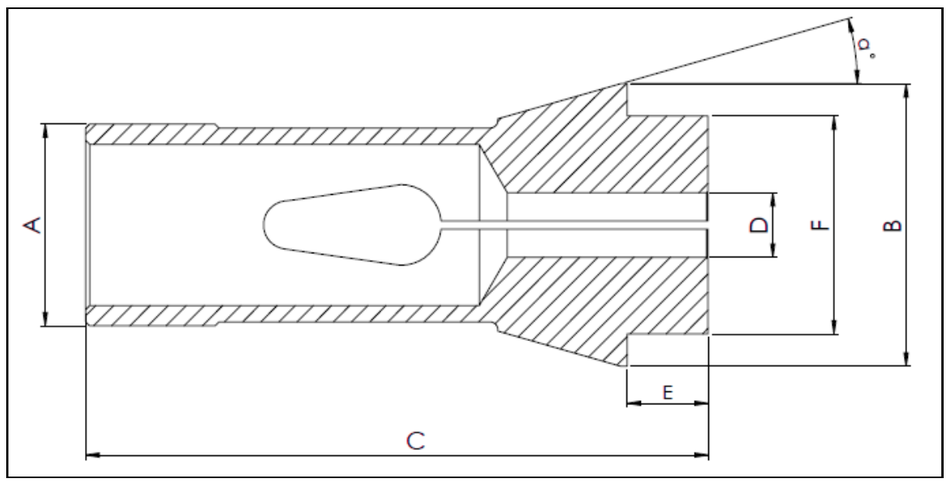
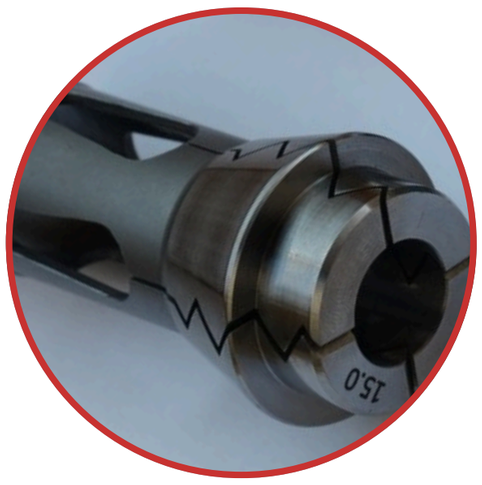
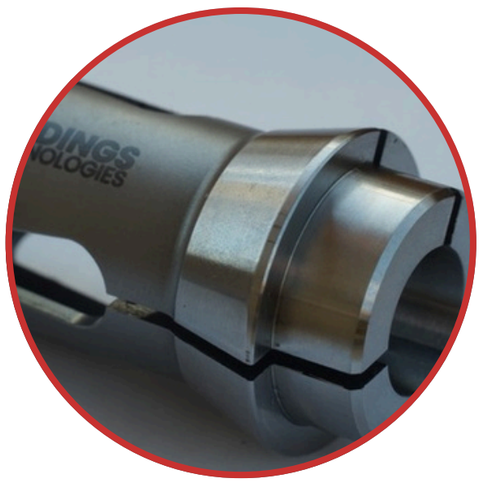
COLLETS - STRAIGHT FACE

Holdings Technologies Innovations Collets are precision-ground to exact sizes, guaranteeing the highest machining standards and providing exceptional performance in even the most demanding applications. Collets are available in both smooth and serrated. Round / Hexagon / Square /Profile options to meet various application needs.







Delivering precision and reliability where it matters most.

A Shaft - Ø **B** Head - Ø **F** Nose - Ø **D** Bore - Ø **E** Nose Length **α°** Taper Angle **C** Total Length

Part No.	ØA[mm]	ØB[mm]	ØF[mm]	E [mm]	C[mm]	α[degree]	Round	Hexagon	Square
HCS/7-66	7	10.7	7	2.9	26	15°	4.5	3	3
HCS/7-206	7	10.5	7	3	26	15°	4.5	3	3
HCS/8-577	8	12	8	4.5	42	16°	5.5	4	3
HCS/8-1079	8	12	8	3.5	41	16°	4.5	3	3
HCS/10-86	10	15.5	10	5.5	47.5	20°	7	5	4
HCS/10-1178	10	16	10	4	46	20°	7	5	4
HCS/10-9054	10	16	10	5	47	20°	7	6	S
HCS/10-9096	10	15	10	5	43	15°	6.5	5	4
HCS/12-78	12	18.1	12	4.3	44.5	15°	8	6	5
HCS/12-578	12	18	12	6	64	16°	8	6	S
HCS/13-357	13	19	13	6	64	16°	10	8	7
HCS/14-98	14	18	14	4	46	13°	10	8	7
HCS/15-358	15	22	15	5	47	20°	10.5	9	7
HCS/15-580	15	21	15	6	64	16°	11	9	8
HCS/15-9005	15	20	15	2.5	45.5	15°	10	8	7
HCS/15-9012	1 S	21	17.5	6	64	16°	11.5	9	8
HCS/16-104	16	22	16	5	55	15°	12	10	8
HCS/16-1076	16	21	16	6	64	16°	12	10	8
HCS/16-9070	16	21	16	4	62	16°	12	10	8
HCS/16-9098	16	21	16	4	62	16°	12	10	8
HCS/18-85	18	25	19.5	7	67	15°	14	11	9
HCS/20-87	20	28	21	7	67	16°	16	13	11
HCS/20-102	20	27.5	20	5	60	15°	16	13	11
HCS/20-201	20	26	19	5	54	15°	16	13	11
HCS/20-9026	20	26	19	3	67	16°	16	13	11
HCS/22-727	22	32	25	7	66	16°	17	15	12
HCS/23.8-9020	23.8	28	22	7	62	15°	18	15	12
HCS/24-9003	24	28	22	7	62	15°	17	15	12
HCS/25-64	25	35	27	10	77	16°	20	17	14
HCS/25-91	25	34	25	6	65	15°	20	17	14
HCS/25-9015	2S	35	27	18	85	16°	20	17	14
HCS/25-9091	25	35	27	5	72	16°	20	17	14
HCS/26-90	26	32	27.5	7	67	13°	20.5	17	14
HCS/26-9021	26	36	28	7	67	15°	20.5	17	14
HCS/27-22	27	38	30	8	72.7	15°	23	19	16
HCS/28-93	28	38	28	7	70	15°	23	19	16
HCS/28-9004	28	35	27.5	10	77	16°	22.5	19	16
HCS/30-63	30	42	34	10	80	16°	25	21	17
HCS/30-101	30	38	32	6	65	15°	25	21	17
HCS/30-9044	30	42	32	12	80	16°	25	22	18
HCS/30-9066	30	42	32	10	78	16°	25	22	18
HCS/32-1023	32	40	34	6	65	15°	26	22	18
HCS/33-9043	33	40	32	12	80	16°	28	24	20
HCS/37-740	37	47	40	10	92	16°	32	27	22
HCS/40-9074	40	50	43	10	92	16°	35	30	24
HCS/44-9082	44	52	44	10	92	16°30'	38	32	27
HCS/44.4-9061	44.4	54.5	42	8.5	64	15°	37	31	26

PRODUCTS

COLLETS

Collets - Straight Face
Collets - Angular Face
Collets - Internal Thread
Collets - External Thread
Long Nose Collets - Tapered
Long Nose Collets - Straight
Collets - Sealed

GUIDE BUSHES

Drawn Type Guide Bush
Reinforced Shank Type Guide Bush
Traub
Magic Type
Special Guide Bushes - Customized

BAR FEEDER COLLETS

Finger Collets - Internal Thread
Finger Collets - External Thread
Finger Collets - Pin Type
Special Finger Collets - Customized

SPECIAL COLLETS

High Gripping Special Collets
Multi Spindle Collets
Internal Clamping Collets
Rotary Transfer / Hydromat Collets
Pick Up Collets
Special Collets

CUSTOMIZED SOLUTIONS

Draw Tubes
Collet Sleeves
Collet Springs
Cap Nuts
Carbide Bushes
Toggles

At Holdings Technologies Innovations, we've revolutionized special collet design to enhance precision and efficiency in manufacturing.

Our latest innovations utilize advanced materials and cutting edge engineering techniques, ensuring durability and optimized performance.

Designed to enhance grip and reduce vibration, ensuring exceptional machining precision and performance.

"Furthermore, our customizable design cater to a variety of machining applications, providing tailored solutions for our clients.

Note : All dimensions are provided in millimeters (mm).
We continually upgrade our products, so the specifications in the catalog are for reference only.
Manufacturer reserves the right to modify drawings, specifications, and dimensions without prior notice.

HOLDINGS™ TECHNOLOGIES
A brand of HOLDINGS TECHNOLOGIES INNOVATIONS