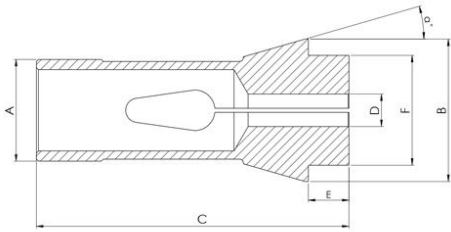




## COLLETS – ANGULAR FACE

Holdings Technologies Swiss-Type Collets are precision-ground to exact sizes, guaranteeing the highest machining standards and providing exceptional performance in even the most demanding applications.



**A** Shaft -  $\varnothing$    **B** Head -  $\varnothing$    **F** Nose -  $\varnothing$    **D** Bore -  $\varnothing$    **E** Nose Length   **C** Total Length

$\alpha^\circ$  Taper Angle

| Part No.   | $\varnothing A$ [mm] | $\varnothing B$ [mm] | $\varnothing F$ [mm] | E [mm] | C[mm] | K[degree] | Round | Hexagon | Square |
|------------|----------------------|----------------------|----------------------|--------|-------|-----------|-------|---------|--------|
| HCA/901014 | 17.46                | 22                   | 51                   | 5      | 16    | 15°       | 13.5  | 11      | 9      |
| HCA/22-71  | 22                   | 30                   | 55                   | 6      | 21    | 15°       | 16.5  | 14      | 11     |
| HCA/32-221 | 32                   | 45                   | 75                   | 8      | 34    | 15°       | 26    | 22      | 18     |
| HCA/35-94  | 35                   | 48                   | 80                   | 8      | 38    | 15°       | 30    | 25      | 21     |

| Part No.    | ØA[mm] | ØB[mm] | ØF[mm] | E [mm] | C[mm] | K[degree] | Round | Hexagon | Square |
|-------------|--------|--------|--------|--------|-------|-----------|-------|---------|--------|
| HCA/37-9087 | 37     | 44     | 91     | 5.7    | 38    | 16°       | 32    | 27      | 22     |
| HCA/38-72   | 38.08  | 49     | 107.5  | 9      | 38    | 15°       | 32    | 27      | 22     |
| HCA/42-99   | 42     | 55     | 94     | 9      | 42    | 15°       | 36    | 30      | 25     |
| HCA/43-37   | 43     | 53     | 92     | 10     | 46    | 16°       | 38    | 33      | 27     |
| HCA/43-9078 | 43     | 53     | 92     | 10     | 42    | 15°       | 35    | 30      | 25     |
| HCA/48-38   | 48     | 54     | 100    | 10     | 44    | 15°       | 39    | 34      | 28     |
| HCA/48-81   | 48     | 60     | 94     | 9      | 50    | 15°       | 42    | 36      | 29     |
| HCA/48-9079 | 48     | 54     | 100    | 10     | 44    | 15°       | 41    | 35      | 29     |
| HCA/58-355  | 58     | 70     | 94     | 9      | 60    | 15°       | 51    | 44      | 36     |
| HCA/58-9046 | 58     | 70     | 94     | 9      | 60    | 15°       | 51    | 44      | 36     |
| HCA/66-359  | 66     | 84     | 110    | 9      | 73    | 15°       | 59    | 48      | 39     |

**Note :** All dimensions are provided in millimeters (mm). We continually upgrade our products, so the specifications in the catalog are for reference only. Manufacturer reserves the right to modify drawings, specifications, and dimensions without prior notice.